

**STH, INC.** Shafer, Troxell & Howe, Inc. Manufacturers' Representative Since 1973

THE ANNUAL PREVENTIVE MAINTENANCE PROGRAM THAT PAYS FOR ITSELF



PROVIDING SOLUTIONS THROUGH SYSTEM APPLICATION ANALYSIS, SALES AND SERVICE OF ENGINEERED PRODUCTS

## COMMERCIAL OR INDUSTRIAL SUMP/GRINDER PUMP

*Coverage:* Coverage will include two (2) complete scheduled semi-annual **PUMP CHEK** inspections on the above equipment. Each visit includes 4 hours of Labor and a Travel Charge (Parts are extra). Any additional work beyond the contracted 4 hours of labor would be billed at our standard Time & Material rates.

## STH to perform the following during this service;

- Check performance and presence of moisture for each pump.
- Check and record amperage draw during flow conditions.
- Check Rotation of pump if possible.
- Check and record resistance of pumps windings.
- Check and seal leak enunciator light.
- Determine pump normal rate of discharge.
- Check for noisy pump operation.
- Check operation of check valves(s).
- Check for leaks in piping and connections.
- Visually inspect basin and lift-out rail system for condition.
- Check level control switch(s) sequencing for operation.
- Check basin high-level alarm.
- Check condition of electrical control panel.
- Check pump override relay.
- Check all electrical connections at control panel.
- Check condition and test transformer and overload heaters.
- Check all status lighting.
  - Check contractor or starter for pitting and chattering.
  - Additional charge for parts used and for labor beyond 4 hours per visit.
- PUMP CHEK will renew automatically unless cancelled by customer within 30 days of renewal date.

Signature

Date